

# **SERIES S1S & S2S ACCESS COVERS**

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**L i m i t e d   W a r r a n t y**

**VENDOR DATA**

**HALLIDAY PRODUCTS, INC.**

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## **MATERIAL DATA SHEET**

### **Access Frames and Covers**

**Door leaf shall be ¼-in. thick 5086-H34\* mill finish aluminum diamond pattern plate, reinforced with a ¼-in. aluminum flat bar to attain a 300lb/ft<sup>2</sup> (1462 kg/m<sup>2</sup>) live load.**

1. Frame members shall be ¼-in. thick 6005-T5 mill finish aluminum extrusion, with built-in EPDM cushion/gasket and bituminous coating.
2. The following items shall be Type 316 Stainless Steel: hinges, hold-open arm, and all attaching hardware. The slam lock shall be Type 316 stainless steel and the compression spring Type 17-7 stainless steel.
3. Units shall carry a Lifetime Guarantee against defects in material and/or workmanship.

\*5086-H34 has excellent resistance to corrosion--especially in a marine environment, good workability, weld ability, good finishing characteristics, and higher strength than 3003 or 5052.

## **Series S1S and S2S Access Covers**

### **STANDARD FEATURES:**

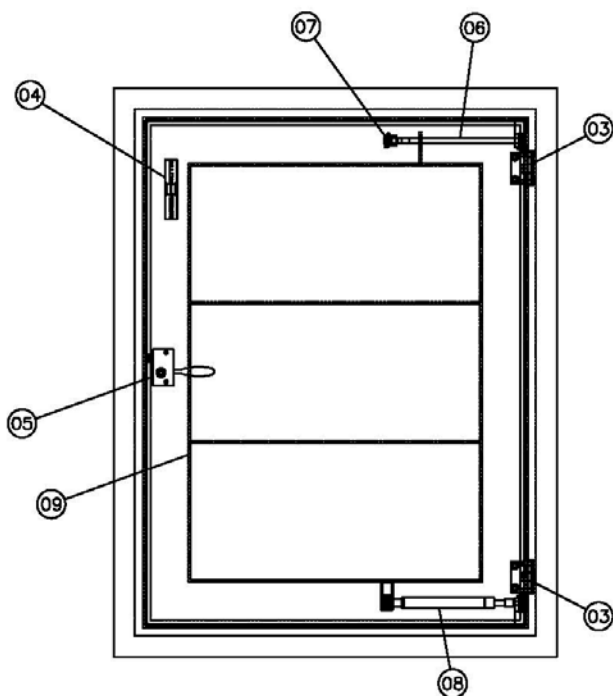
Stainless steel compression spring assist  
Auto-lock, T316 stainless steel hold-open arm with release handle  
T-316 stainless steel hinges and attaching hardware  
T-316 stainless steel slam lock w/ removable key  
Built-in EPDM cushion/gasket  
Non-Ozone-Depleting bituminous coating  
Single or double leaf construction  
300 lb/ft<sup>2</sup> (1462 kg/m<sup>2</sup>) live load  
Lifetime guarantee

### **SPECIFICATION:**

The S1S (single leaf) and S2S (double leaf) access frames and covers as manufactured by Halliday Products, Inc. of Orlando, Florida shall have a ¼- in. thick one-piece, mill finish, extruded aluminum frame, incorporating a continuous concrete anchor. A bituminous coating shall be applied to the frame exterior where it will come in contact with concrete. Door panel(s) shall be ¼-in. aluminum diamond plate, reinforced to withstand a 300 lb/ft<sup>2</sup> (1462 kg/m<sup>2</sup>) live load. Door(s) shall open to 90 degrees and automatically lock with T-316 stainless steel hold-open arm(s) with aluminum release handle(s). For ease of operation the hold-open arm shall incorporate enclosed stainless steel compression spring assist. Door(s) shall close flush with the frame and rest on a built-in EPDM cushion/gasket. Hinges and all fastening hardware shall be T-316 stainless steel. Unit shall lock with a stainless steel slam lock and removable key. Unit shall carry a Lifetime guarantee against defects in material and/or workmanship.

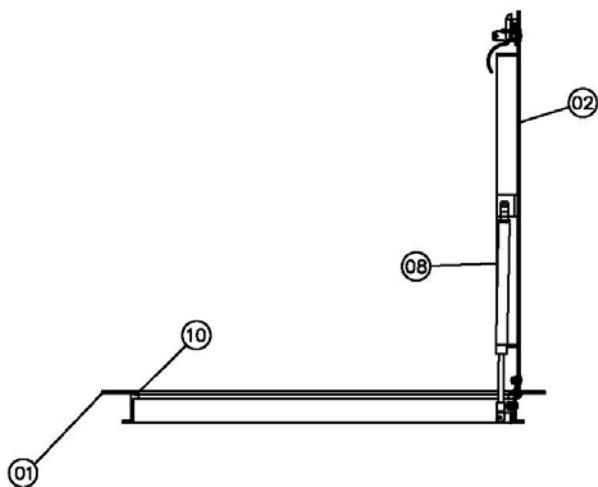


## SERIES S1S ACCESS COVER

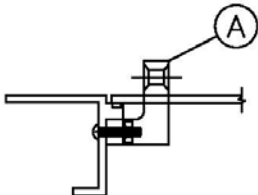

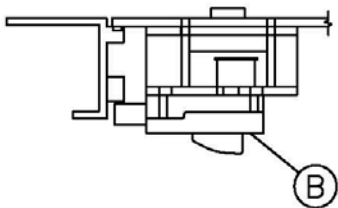
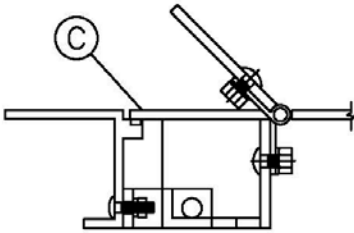
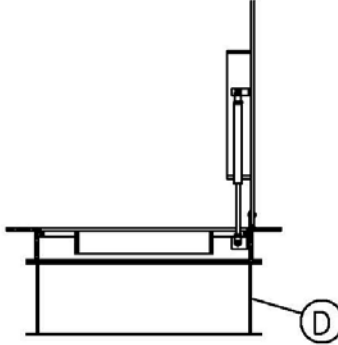
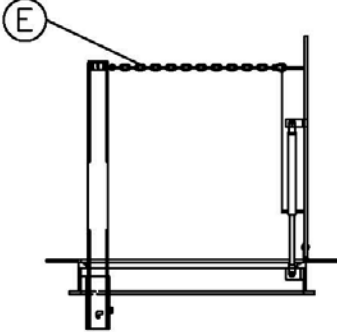
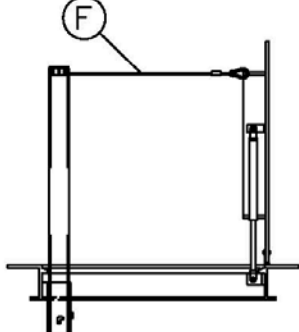
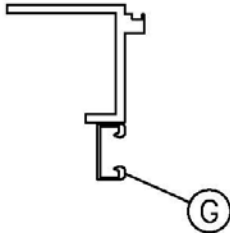
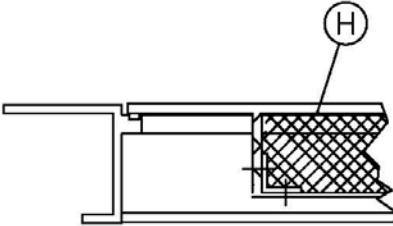
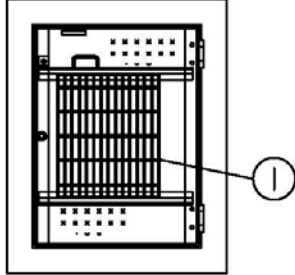
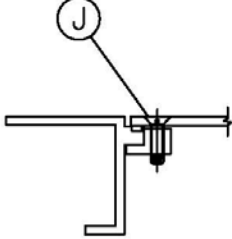


### STANDARD COMPONENT PARTS

- ① FRAME EXTRUSION
- ② DIAMOND PLATE COVER
- ③ HINGES W/ HARDWARE
- ④ LIFTING HANDLE
- ⑤ SLAM LOCK
- ⑥ HOLD-OPEN ARM
- ⑦ POSITIVE LOCKING LATCH
- ⑧ SPRING ASSIST
- ⑨ COVER REINFORCEMENT
- ⑩ GASKET

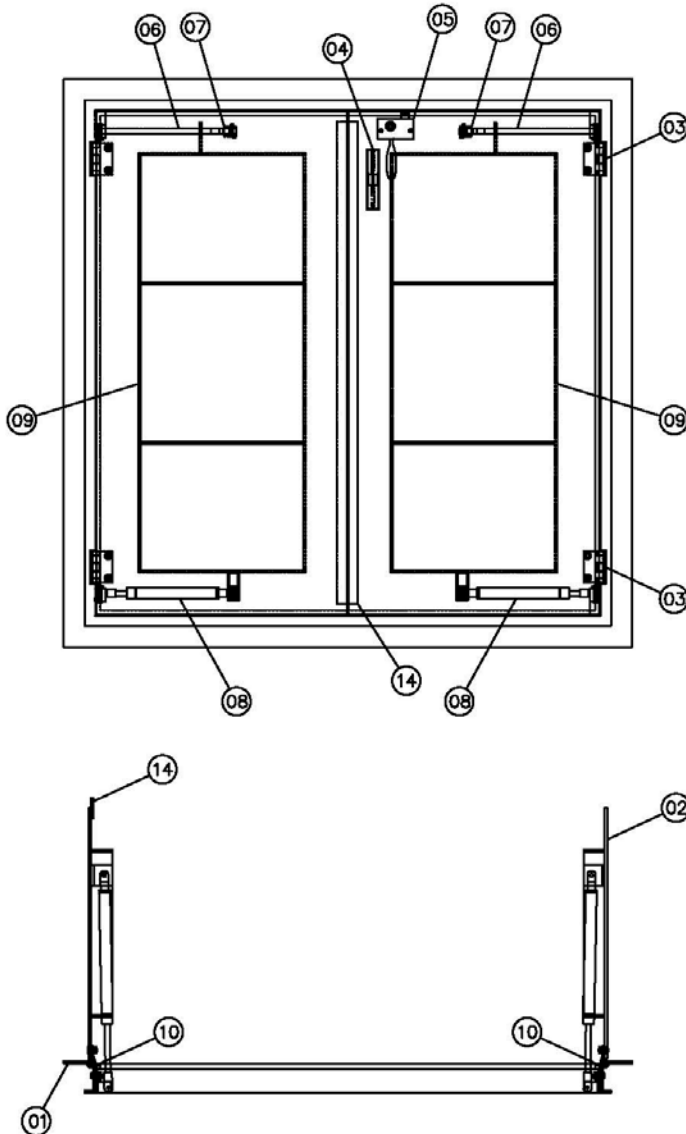


S1S PARTS LIST – R0

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		 <p><b>N/A WITH GRATING OPTION</b></p>												
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		 <p><b>S1S OPTIONS LIST - R0</b></p>												



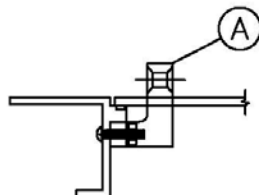

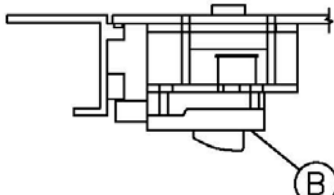
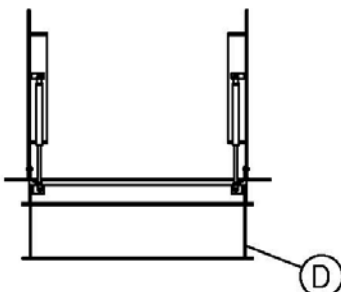
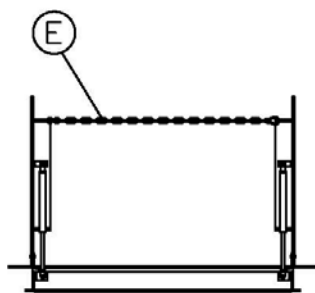
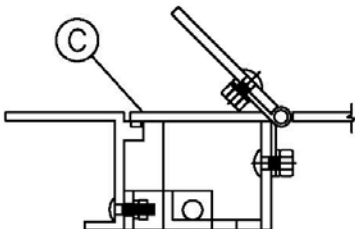
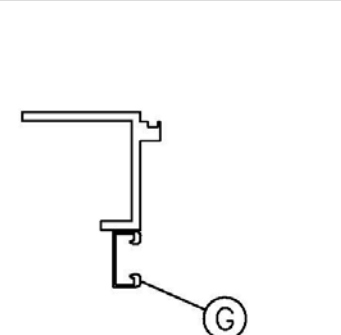
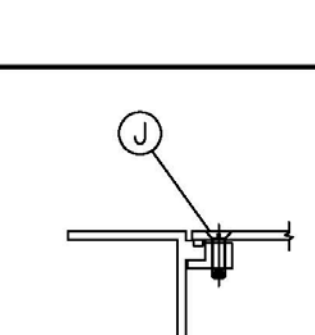
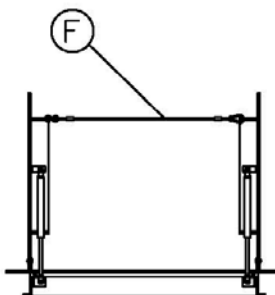
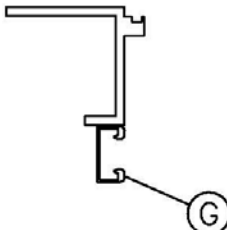
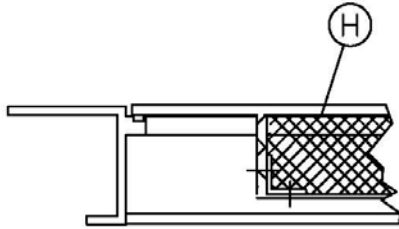
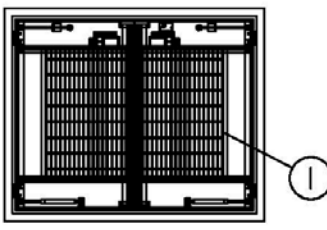
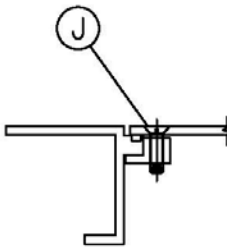
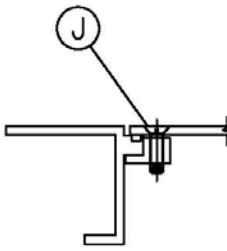
## SERIES S2S ACCESS COVER



### STANDARD COMPONENT PARTS

- ① FRAME EXTRUSION
- ② DIAMOND PLATE COVER
- ③ HINGES W/ HARDWARE
- ④ LIFTING HANDLE
- ⑤ SLAM LOCK
- ⑥ HOLD-OPEN ARM
- ⑦ POSITIVE LOCKING LATCH
- ⑧ SPRING ASSIST
- ⑨ COVER REINFORCEMENT
- ⑩ GASKET
- ⑩ ASTRAGAL

S2S PARTS LIST – R0

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(F) SAFETY CABLE														
														
														
														
														

S2S Options List - R

S2S Options List - R0



## **STORAGE, HANDLING, INSTALLATION and MAINTENANCE**

### **STORAGE:**

Prior to installation, access covers should be stored in a dry area on the original shipping pallets.

### **HANDLING:**

Standard practice precautions should be taken whenever handling or moving palletized access covers by forklift.

### **INSTALLATION:**

For proper installation, Halliday Products, Inc. recommends the following:

1. Formwork must be flush to the inside of frame.
2. Secure unit to formwork using standard construction practices.
3. When pouring concrete, cover should be in the closed position.
4. Concrete to finish flush with top of unit framework.
5. Unit shall be left in framework for not less than 24 hours.
6. Clean all excess concrete from frame, over seat.

### **MAINTENANCE:**

Because access covers manufactured by Halliday Products, Inc. are of all aluminum and stainless steel construction, they require minimal maintenance. For optimum product life the manufacturer recommends the following procedures be performed annually:

1. Apply graphite to the interior of all locking devices.
2. Apply a light coating of machine oil to all hinges and hardware.
3. Remove all debris from the cover seat and around hinges.
4. Check and tighten any loose hardware.
5. In the case of a channel frame model, remove loose debris from channel.



## LIMITED WARRANTY

Halliday Products, Inc., a Florida Corporation ("Company") warrants to the original customer the aluminum access frame and cover will be free from defective material or faulty workmanship for the life of the unit. In the event of malfunction or other indication of failure attributable directly to defective material or faulty workmanship, Company will, upon receipt of a written notification from customer of such defective material or faulty workmanship, at its option and expense, repair or replace the defective frame and cover, or a component thereof, to whatever extent Company shall deem necessary to restore the frame and cover, or a component thereof, to proper operating condition. Company may replace the defective frame and cover, or a component thereof, with either a new or remanufactured, functionally equivalent frame and cover or component thereof at the Company's option. **THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER OR NOT STATUTORY, OR EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE EXCLUSIVE REMEDY FOR DEFECTIVE FRAME AND COVER SHALL BE ONLY IN CONTRACT, WHETHER OR NOT CAUSED BY A DEFECTIVE FRAME AND COVER, OR NEGLIGENCE. COMPANY'S LIABILITY FOR LOSS OR DAMAGES SHALL NOT EXCEED THE PRICE PAID BY CUSTOMER FOR THE FRAME AND COVER, REGARDLESS OF THE FORM OF ANY CLAIM. IN NO EVENT SHALL COMPANY BE LIABLE FOR ANY SPECIAL, INCIDENTAL, INDIRECT, CONSEQUENTIAL, OR PUNITIVE DAMAGES WHATSOEVER RESULTING FROM ANY DEFECTIVE FRAME AND COVER OR COMPONENT THEREOF. IF MODIFICATION OR ALTERATION IS MADE TO THE FRAME AND COVER OR COMPONENT THEREOF BY OTHER THAN COMPANY AUTHORIZED PERSONS, OR IF IT IS INSTALLED IMPROPERLY, OR MISUSED, ABUSED AND/OR NEGLECTED, THIS LIMITED WARRANTY IS NULL AND VOID AND OF NO EFFECT. THIS LIMITED WARRANTY DOES NOT APPLY AND THE COMPANY WILL HAVE NO RESPONSIBILITY HEREUNDER FOR NORMAL WEAR AND TEAR.**

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